

Headset Cable Assembly Instructions

Headset with Original Cable



Using a screwdriver, detach the driver mount from the cup



Depending on your headset, temporarily detaching the left (cable) cup from the headband will aid your work flow.



Using low heat (~600 deg), de-solder the existing leads from the driver



Remove the earpad from the cup to expose the driver



Set loose driver and respective mount aside



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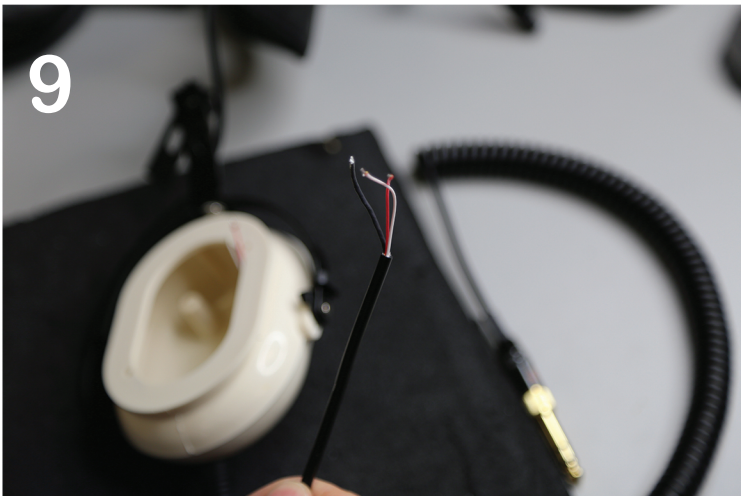
Depending on your headset, temporarily remove any excess foam in order to fully expose cabling



Carefully remove any existing strain relief from original cable



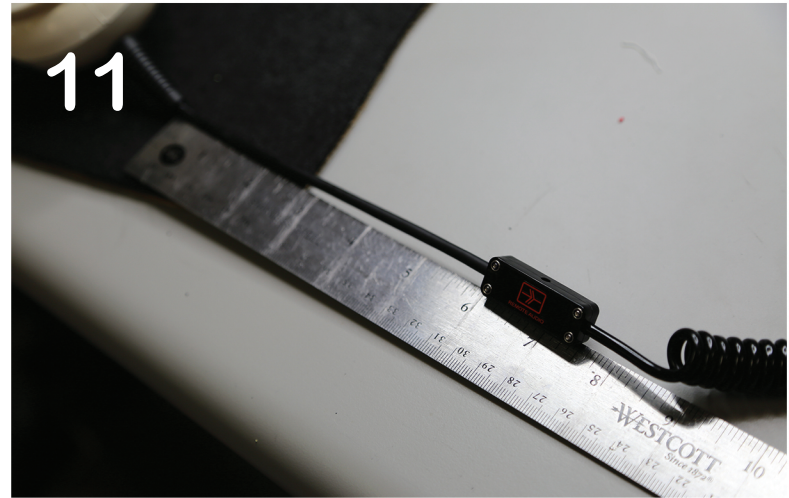
Pull original cable out of the cup. Leave the boot intact



Feed the tinned leads of your new headset cable through the boot



Microphone box should measure about 6 inches from the end of the boot (adjust to personal preference, but maintain sufficient strain relief length for the tinned leads inside the cup)



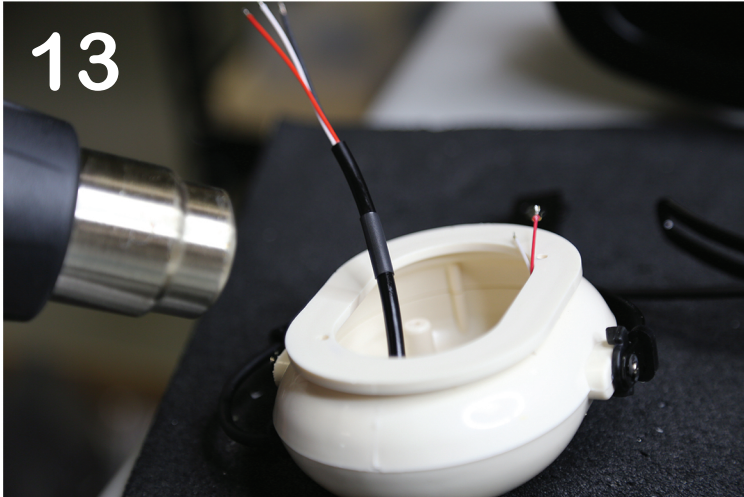
In order to secure your new cable inside your headset, utilize shrink wrap for extra grip under the zip-tie.



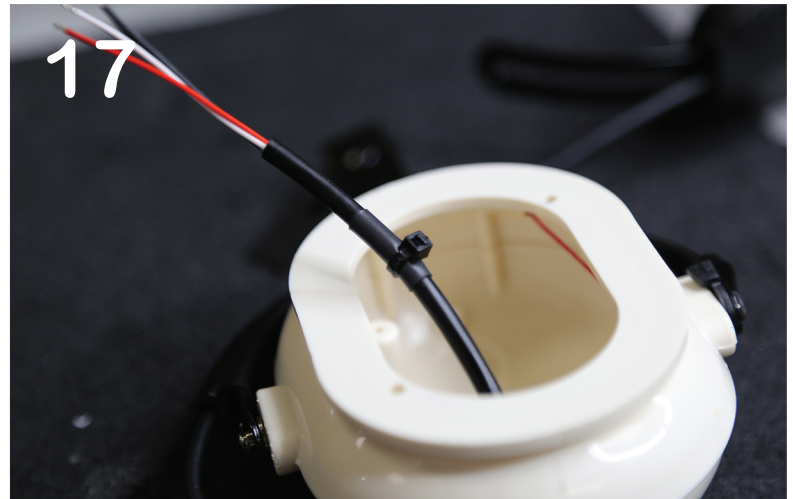
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Shrink wrap should sit about an inch down from the exposed leads. The bottom of the shrink wrap, along with the zip-tie, will sit on the edge of the boot inside the cup once you are finished.

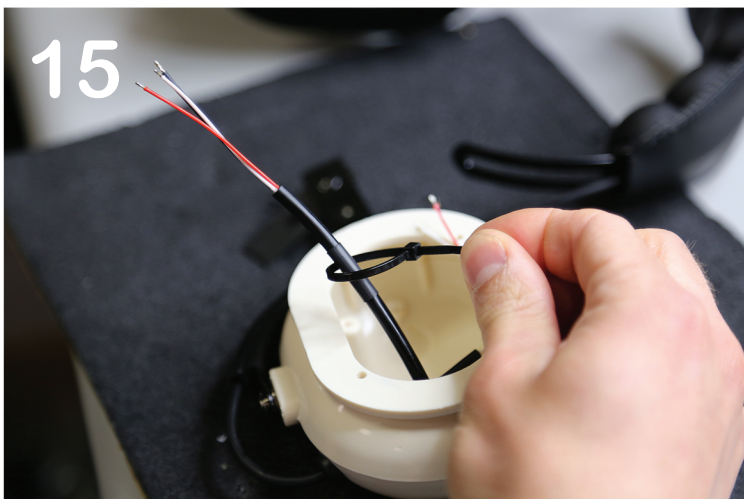
Use pliers to pull the zip-tie very tight



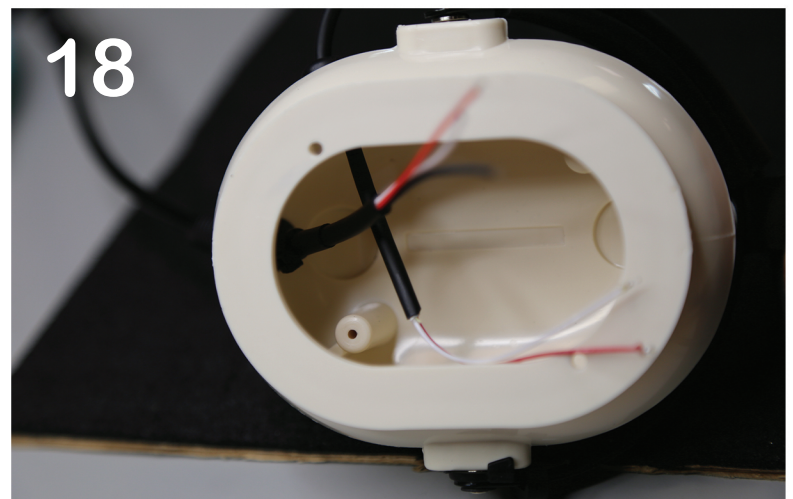
Prep the zip-tie with a preliminary loop



Install the zip-tie to the shrink wrap around the cable (close to the bottom edge of the shrink)

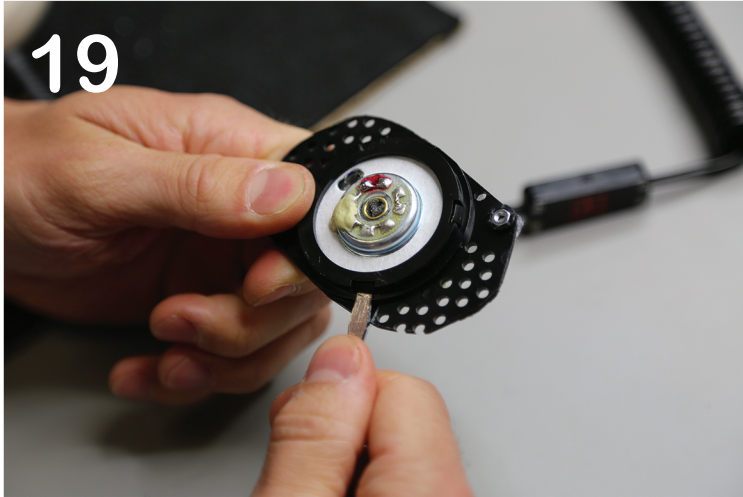


Zip-tie should secure cable at edge of the boot inside the cup



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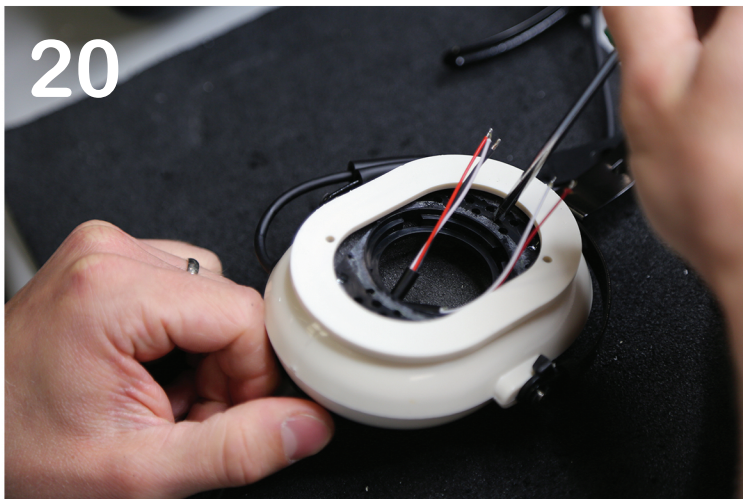
If applicable, a flathead screwdriver can help remove the driver mounting ring from the mounting bracket



Solder the ground leg from the new cable first. Try to maintain the same angle for all solder joints. New cable should be soldered to the same specifications as the original cable



Re-install the driver mount to the inside of the cup



Leads should sit parallel to surface of driver to prevent breaking



Leads should have plenty of length for strain relief and tape can be utilized to secure the driver in place for soldering



Carefully tuck the cabling under the driver mount and fold the driver over



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Secure the driver in place and be careful not to rotate



Re-install earpad



Re-install mounting ring



Re-attach left cup to the headband



Re-install earpad



Final Product

